

CIGARETTE SPECIFICATION

STOCKTON STREET
BEST BUY ULTRA LIGHTS 100 REGULAR SP /& FAMOUS VALUE /& F&D
BRAND CODE-RAP1 (STD) /& 6110 /& FAP1

EFFECTIVE DATE: 09/19/88
STANDARD PRODUCTION

CIGARETTE LENGTH	: 99.3	MM	FTC TAR	: 6.0	MG/CIGT	: 5.5	-	6.4
TOBACCO ROD CIRCUM.	: 24.80	MM						
TOBACCO ROD LENGTH	: 68.0	MM						
FILTER LENGTH	: 31.5	MM						
TIPPING LENGTH	: 36.0	MM						
TOTAL R.T.D.	: - 4.60	IN. H2O						
DILUTION TARGET	: 53.0	+/- 5.0 %						

TIPPING PAPER /USE UP: : 72MM X 3200M WHT DGL EC-436 12-219-B LASER PERF.
REPLACE WITH : 72MM X 3200M WHT DGL EC-436 12-219-C LASER PERF.

GLUE ROLLER/
TIPPING INFORMATION : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
: BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 62-050-A

SEAM ADHESIVE : NATIONAL 25-1088 61-210-A

STD. FILLER + PACK O.V.: ABAA1 - 13.00% BRISTOL REGULAR SP

CIGARETTE PAPER : 27.25MM X 6500M 28CU/0.6%(K/D156/E12756) 10-023-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A
: MARLBORO BLACK #1-376 (MARK 8) 60-906-A

PRINT DIE : MACHINE NUMBER

2057681320

REASON FOR CHANGE : 24-HOUR PACK O.V. INCREASED FROM 12.85% TO 13.00%
: TO REDUCE TASTE, ODOR, STALE CUSTOMER COMPLAINTS.
: TARGET WEIGHTS INCREASED. IMPLEMENT UPON
: DEPLETION OF CURRENT FILLER.

PREPARED BY : K. V. SMITH PRINTING DATE : 9/09/88
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APPROVED BY: *J. Stockton* SUPERCEDES SPECIFICATION DATED: 9/12/88